COLLAMAT 8500

GUHL UND SCHEIBLER

KEY-SEQUENCE OF THE PROGRAMMING STEPS

#	Function	see instruction manual	Key sequence
1	Set program No.	3.2	MON (F3) · PGM (Q) · CLR (F4) · 1-4 (-8; -12) · STORE (↑)
2	Calibration of the optical label-scanner and label length.	3.3.1	MON (F3) · TCY (R) · ADJ (S) · STORE (↑)
3	Enter / adjustment of label pre-dispensing.	3.4	MON (F3) · ADJ (S) · ADJ (S) · .... · STORE (↑)
4	Dispense a label.	3.10	MON (F3) · DISP (T)
5	Suppression of the goods-scanning device.	3.5	MON (F3) · SUPR (U) · CLR (F4) · 0 - 9999 STEPS · STORE (↑)
6	Displacement of the labelling position on the goods.	3.6	MON (F3) · POS (V) · CLR (F4) · 0 - 9999 STEPS · STORE (↑)
7	Set pre-select quantity of edition and counter.	3.7	MON (F3) · CNT (W) · CLR (F4) · 0 - 99999 STEPS · STORE (↑) · CLR (F4) · 0 - 99999 STEPS · STORE (↑)
8	Cancel / clear message: "!WORK DONE!". Labeller ready to operate again.	4.	CLR (F4)
9	Enter a reference name to differenciate the programs (max. 16 characters).	3.8	MON (F3) · MEM (X) · CLR (F4) · 0----- 9 , · 2nd · A------ Z · STORE (↑)
10	Automatic adapting of the label dispensing speed to the goods speed.	3.9.1	MON (F3) · SPD (Y) · CLR (F4) · STORE (↑)
11	Enter a fix / constant dispensing speed in "cm/min".	3.9.2	MON (F3) · SPD (Y) · CLR (F4) · 100 - 5000 cm/min : C 8510, 3000 cm/min : C 8520 · STORE (↑)
12	Ready to start (information is lost when system is switched off).	3.12.1	STORE (↑)
13	Ready to start (information stays stored when system is switched off).	3.12.2	MON (F3) · 2nd · STORE (↑)
14	Cancel a message, for exp.: "ATT.GOODS SPEED!"	4.	CLR (F4)

Scale: 10 20 30 40 50 60 70 80 90 100 110 120 mm
50 100 150 200 250 300 350 400 450 500 550 600 650 700 Steps

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9952.209.6

Note: Example

If various functions have to be programmed it is not necessary to push each time the key "MON".
For expl.: Chose program no. 4, change label dispensing speed to 15 m/min, enter a reference name and store information non volatile (not to lose information when power is cut/off).

Key sequence	Display	
MON (F3)	SELECT FUNCTION!	
PGM (Q)	PROGRAM NO: 1	
CLR (F4)	PROGRAM NO: 0	Clear old prog. no..
4 (D)	PROGRAM NO: 4	
STORE (↑)	SELECT FUNCTION!	Prog. no. 4 is activated.
SPD (Y)	SPEED CM/MN:1200	
CLR (F4)	SPEED CM/MN: 0	
1 (A) 5 (E) 0 (J) 0 (J)	SPEED CM/MN:1500	New dispencing speed 15 m/min.
STORE (↑)	SELECT FUNCTION!	
MEM (X)	ABC_	Actual reference -name.

Key sequence	Display	
CLR (F4)	_	_: Cursor position.
2nd · 7 (G)	G_	
+ (L)	G+_	
2nd · ADJ (S)	G+S_	
SPACE (K)	G+S _	Only space.
8 (H) · 4 (D)	G+S 84_	
STORE (↑)	SELECT FUNCTION!	
2nd · STORE (↑)	PS:80000CT: 0	The new set information in program no.4 is stored (non volatile) and the labeller is ready to operate.

Remarks to abbreviated key-text

- PGM (Program)   : Program
- TCY (Transparency)   : Transparency
- ADJ (Adjust)   : Adapt, pre-dispense, determinate label length
- DISP (Dispense)   : Dispense a label
- SUPR (Suppression)   : Suppression
- POS (Position)   : Position
- CNT (Counter)   : Counter, pre-selection of edition
- MEM (Memory)   : Store the reference name
- SPD (Speed)   : Speed
- PRT (Print)   : Print (only for needle-printer)
- 2nd (Second)   : Second, for functions marked in yellow
- MON (Monitor)   : Monitor, activate program-functions
- CLR (Clear)   : Clear/cancel
- ↑ (Enter)   : Enter
- STORE   : Store information non-volatile

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