



COLLAMAT 8500

see in-
struction
manual

KEY - SEQUENCE OF THE PROGRAMMING STEPS

1	Set program No.	3.2	MON	PGM	CLR	1-4 (-8; -12)							
2	Automatic calibration of the optical label-scanner. (correction manual)	3.3.1	MON	TCY	TCY	manual							
3	Enter / adjustment of label pre-dispensing.	3.4	MON	ADJ	CLR	0 - 6000 STEPS							
4	Dispense a label.	3.10	MON	DISP									
5	Suppression of the goods-scanning device.	3.5	MON	SUPR	CLR	0 - 9999 STEPS							
6	Displacement of the labelling position on the goods.	3.6	MON	POS	CLR	0 - 9999 STEPS							
7	Set pre-select quantity of edition and counter.	3.7	MON	CNT	CLR	0-99999 STEPS			0-99999 STEPS				
8	Cancel / clear message: "WORK DONE!". Labeller ready to operate again.	4.	CLR										
9	Enter a reference name to differentiate the programs (max. 16 characters).	3.8	MON	MEM	CLR	0.....9 ,		A.....Z					
10	Automatic adapting of the label dispensing speed to the goods speed.	3.9.1	MON	SPD	CLR								
11	Enter a fix / constant dispensing speed in "cm/min".	3.9.2	MON	SPD	CLR	100 -	5000 cm/min : C 8510 3000 cm/min : C 8520						
12	Ready to start (information is lost when system is switched off).	3.12.1											
13	Ready to start (information stays stored when system is switched off).	3.12.2	MON	2nd									
14	Cancel a message, for exp.: "ATT.GOODS SPEED!"	4.	CLR										

